

Recommendations for Cleaning Powder-Coated Surfaces (Status: July 2013)

The following are recommendations and suggestions that should be followed to optimally care for and clean powder-coated surfaces:

- Only use soft cloths or cotton wool. Avoid rubbing too hard.
- If there is only a little dirt, clean with pure water that is cold or lukewarm in temperature; if necessary, add a little neutral or slightly alkaline detergent.
- Commercially available microfibre cloths are suitable for removing grease stains and fingerprints.
- For stubborn dirt, such as greasy or oily substances, clean using petroleum hydrocarbons that are free from aromatic compounds (try them out first on a hidden surface).
- Only subject the surface to the effects of the cleaning agent for a short period of time. If necessary, repeat the cleaning process after 24 hours. Rinse with pure, cold water immediately after cleaning.
- Do not use coarse or abrasive agents.
- Do not use acidic or strongly alkaline cleaning and wetting agents.
- Do not use organic solutions containing esters, ketones, alcohol, aromatic compounds, glycol ethers, halogenated hydrocarbons and the like.
- Temperature of the surface and the cleaning agent: < 25°C (do not use steam jet cleaners).
- Do not use high-pressure cleaners.

The above information is based on careful research and practical experience and does not preclude you carrying out your own checks. It is provided only to inform you in good faith, without being legally binding.